

		G HD [®] 3330	G HD [®] 4330	G HD [®] 4440	G HD [®] 6330	G HD [®] 6440
Bending force	[tons]	330	330	440	330	440
Working length	[mm]	3100	4100	4100	6100	6100
Distance between uprights	[mm]	2550	3550	3550	5050	5050
Throat depth	[mm]	500	500	500	500	500
Daylight	[mm]	570	570	570	570	570
Punch stroke	[mm]	320	320	320	320	320
Table width	[mm]	250	220	220	220	220
Fast speed	[mm/sec]	(0 - 120)	(0 - 120)	(0 - 100)	(0 - 120)	(0 - 100)
Working speed	[mm/sec]	(0 - 10)	(0 - 8)	(0 - 7)	(0 - 7)	(0 - 7)
Upstroke speed	[mm/sec]	(0 - 100)	(0 - 90)	(0 - 90)	(0 - 90)	(0 - 90)
Hydraulic pressure (max)	[bar]	275	275	275	275	255
Main electric motor	[kW]	30	30	30	22	30
Length	[mm] A	4400	5400	5400	7400	7400
Width	[mm] B	2100	2700	2700	2700	2700
Height	[mm] C	3050*	3400*	3400*	3700*	3750*
Weight (approximate)	[kg]	24000	27000	33000	34000	45000

*The machine is partially in the ground. (special foundation required)

		G HD® 6550	G HD® 6660	G HD® 6880	G HD® 7550	G HD® 7880
Bending force	[tons]	550	660	880	550	880
Working length	[mm]	6100	6100	6100	7100	7100
Distance between uprights	[mm]	5050	5050	5050	6050	6050
Throat depth	[mm]	500	500	500	500	500
Daylight	[mm]	590	590	650	590	650
Punch stroke	[mm]	350	350	380	350	380
Table width	[mm]	220	220	220	220	220
Fast speed	[mm/sec]	(0 - 100)	(0 - 90)	(0 - 90)	(0 - 90)	(0 - 90)
Working speed	[mm/sec]	(0 - 7)	(0 - 7)	(0 - 7)	(0 - 7)	(0 - 7)
Upstroke speed	[mm/sec]	(0 - 90)	(0 - 80)	(0 - 80)	(0 - 80)	(0 - 80)
Hydraulic pressure (max)	[bar]	275	275	275	275	275
Main electric motor	[kW]	37	45	55	37	55
Length	[mm] A	7400	7400	7400	8400	8400
Width	[mm] B	2700	2800	2800	2800	2800
Height	[mm] C	3800*	4100*	4100*	3800*	4100*
Weight (approximate)	[kg]	49000	54000	62000	65000	78000

*The machine is partially in the ground. (special foundation required)

