

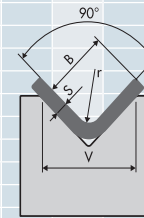
TECHNICAL SPECIFICATIONS

		G ELECTROBRAKE® 2060	G ELECTROBRAKE® 2580	G ELECTROBRAKE® 3100
Bending force	tons	60	80	100
Working Length	mm	2100	2600	3100
Distance between uprights	mm	2150	2650	3150
Daylight	mm	600	600	600
Punch stroke	mm	350	350	240
Table width	mm	84	84	84
Fast speed	mm/sec	120	120	120
Working speed	mm/sec	20*	20*	20*
Upstroke speed	mm/sec	100	100	100
Power	kW	2x6.5	2x8.4	2x8.4
Length	mm	3100	3600	4100
Width	mm	1650	1650	1650
Height	mm	2670	2670	2670
Weight (approximate)	kg	5750	6550	7500

TOOLING

		42 kg/mm ²																			
S mm	4	5	6	8	10	12	16	20	25	32	40	50	63	80	100	125	160	200	250	V	
	3	3.5	4	5.5	6.5	8	10.5	13	16.5	21	26	32.5	41	52	65	81.5	104	130	163	B	
	0.5	0.7	0.8	1	1.3	1.5	2	2.5	3.2	4.4	5	6.5	8	10	12	15	20	25	37	Ri	
0.6	6	5	3	2																	
0.8	12	9	7	5	4																
1		15	11	8	6	5															
1.2			18	12	9	7	5														
1.5				21	15	12	8	6													
2					30	23	16	12	9												
2.5						39	27	20	14	11											
3							43	31	23	16	12										
4								60	44	32	23	18									
5									76	54	39	29	22								
6										85	62	45	33	25							
8											121	88	70	46	35						
10												151	109	79	58	44					
12													173	124	91	66	50				
15														213	155	113	81	62			
20															302	220	158	115	89		
25																378	269	197	144	Ft/m	

30°	Bx1.6	R=20kg/mm ²	rx0.8
60°	Bx1.1		
90°	Bx1	R=42kg/mm ²	rx1
120°	Bx0.9		
150°	Bx0.7	R=70kg/mm ²	rx1.4



**ERGONOMIC TOOL CABINET
IN ORDER TO KEEP
YOUR TOOLING
SAFE AND ORGANIZED**

		70 kg/mm ²																			
S mm	4	5	6	8	10	12	16	20	25	32	40	50	63	80	100	125	160	200	250	V	
	3	3.5	4	5.5	6.5	8	10.5	13	16.5	21	26	32.5	41	52	65	81.5	104	130	163	B	
	0.5	0.7	0.8	1	1.3	1.5	2	2.5	3.2	4.4	5	6.5	8	10	12	15	20	25	37	Ri	
0.6	10	8	6	4																	
0.8	20	15	12	8	6																
1		25	19	13	10	8															
1.2			30	21	15	12	8														
1.5				35	26	20	113	10													
2					50	38	26	19	15												
2.5						66	45	33	24	18											
3							71	52	38	27	21										
4								101	73	53	38	30									
5									126	90	66	48	37								
6										142	103	76	55	42							
8											202	147	117	77	59						
10												252	182	131	96	74					
12													288	207	151	110	83				
15														354	258	189	135	104			
20															504	367	263	192	148		
25																603	448	328	240	Ft/m	

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90°	Bx1	R=42kg/mm ²	rx1
120°	Bx0.9		
150°	Bx0.7	R=70kg/mm ²	rx1.4

