	120 CNC	220 CNC	420 CNC	820 CNC	1300 CNC	2200 CNC	3300 CNC	4400 CNC	6000 CNC
Working power	13 tons / 120 kN	24 tons / 220 kN	48 tons / 420 kN	90 tons / 820 kN	145 tons / 1300 kN	242 tons / 2200 kN	363 tons / 3300 kN	484 tons / 4400 kN	660 tons / 6000 kN
Tooling height	130 mm / 5 in	130 mm (150 mm*) /5 in (6 in*)	200 mm / 8 in	300 mm / 12 in	300 mm / 12 in	600 mm / 24 in	850 mm / 34 in	1000 mm / 40 in	1000 mm / 40 in
Bending capacity flat	130 x 12 mm, 5 x 1/2 in	130 x 16 mm, 5 x 3/8 in	200 x 16 mm, 8 x 5/8 in	300 x 20 mm, 12 x 13/16 in	300 x 30 mm, 12 x 1 3/16 in	400×40 mm, 16 x 1 9/16 in	500 x 50 mm, 20 x 2 in	500 / 60 mm, 20 x 2 3/8 in	
Straightening capacity	Light Straightening	HEB 100	HEA 180	HEA 260	HEB 300	HEB 600	HEB 1000	HEM 1000	On Request
Cylinder stroke	170 mm / 6.7 in	200 mm / 8 in	300 mm / 12 in	350 mm / 14 in	450 mm / 18 in	550 mm / 22 in	550 mm / 22 in	550 mm / 22 in	800 mm / 31 in
Cylinder speed	0.60 m/min, 23.6 inch/min	0.60 m/min, 23.6 inch/min	0.60 m/min, 23.6 inch/min	0.60 m/min, 23.6 inch/min	0.60 m/min, 23.6 inch/min	0.60 m/min, 23.6 inch/min	0.60 m/min, 23.6 inch/min	0.60 m/min, 23.6 inch/min	0.60 m/min, 23.6 inch/min
Motor power	1.5 kW	3.0 kW	4.0 kW	7.5 kW	15.0 kW	22.0 kW	30.0 kW	45.0 kW	75.0 kW
Voltage	3 x 400 V / 50 Hz	3 x 400 V / 50 Hz	3 x 400 V / 50 Hz	3 x 400 V / 50 Hz	3 x 400 V / 50 Hz	3 x 400 V / 50 Hz	3 x 400 V / 50 Hz	3 x 400 V / 50 Hz	3 x 400 V / 50 Hz
Dimension	1050 x 650 mm, 41 x 25 in	1100 x 800 mm, 43 x 31 in	1250 x 850 mm, 48 x 33 in	1960 x 1010 mm, 77 x 40 in	2450 x 1100 mm, 96 x 43 in	3450 x 1500 mm, 136 x 59 in	4260 x 1640 mm, 168 x 65 in	5050 x 2000 mm, 198 x 79 in	6690 x 2755 mm, 264 x 109 in
Weight	420 kg / 924 lbs	650 kg / 1430 lbs	850 kg / 1870 lbs	2200 kg / 4840 lbs	5800 kg / 12760 lbs	15600 kg / 34320 lbs	23800 kg / 52360 lbs	31200 kg / 68640 lbs	
Installation	mobile	mobile	mobile	mobile	Set in Position	Set in position	Set in position	Set in position	Set in position
CE conform	x	x	x	x	x	x	x	x	x