	85 HE	120 HE	220 HE	420 HE	820 HE	1300 HE	2200 RP	3300 RP	4400 RP	6000 RP
Working power	9 tons / 85 kN	13 tons / 120 kN	24 tons / 220 kN	48 tons / 420 kN	90 tons / 820 kN	145 tons / 1300 kN	242 tons / 2200 kN	363 tons / 3300 kN	484 tons / 4400 kN	660 tons / 6000 kN
Tooling height	100 mm / 4 in	130 mm / 5 in	130 mm (150 mm*) / 5 in (6 in*)	200 mm / 8 in	300 mm / 12 in	300 mm / 12 in	600 mm / 24 in	850 mm / 34 in	1000 mm / 40 in	1000 mm / 40 in
Bending capacity flat	100 x 12 mm, 4 x 1/2 in	130 x 12 mm, 5 x 1/2 in	130 x 16 mm, 5 x 3/8 in	200 x 16 mm, 8 x 5/8 in	300 x 20 mm, 12 x 13/16 in	300 x 30 mm, 12 x 1 3/16 in	400×40 mm, 16 x 1 9/16 in	500 x 50 mm, 20 x 2 in	500 x 60 mm, 20 x 2 3/8 in	500 / 60 mm, 20 x 2 3/8 in
Straightening capacity		Light Straightening	HEB 100	HEA 180	HEA 260	HEB 300	HEB 600	HEB 1000	HEM 1000	On Request
Cylinder stroke	120 mm / 4.7 in	170 mm / 6.7 in	200 mm / 8 in	300 mm / 12 in	350 mm / 14 in	450 mm / 18 in	550 mm / 22 in	550 mm / 22 in	550 mm / 22 in	800 mm / 31 in
Cylinder speed	0.60 m/min, 23.6 inch/min, Fixed	0.60 m/min, 23.6 inch/min, Fixed	0.60 m/min, 23.6 inch/min, Variable	0.60 m/min, 23.6 inch/min, Variable	0.60 m/min, 23.6 inch/min, Variable	0.60 m/min, 23.6 inch/min, Variable	0.60 m/min, 23.6 inch/min, Variable	0.60 m/min, 23.6 inch/min, Variable	0.60 m/min, 23.6 inch/min, Variable	0.60 m/min, 23.6 inch/min, Variable
Motor power	1.5 kW	1.5 kW	3.0 kW	4.0 kW	7.5 kW	15.0 kW	22.0 kW	30.0 kW	45.0 kW	75.0 kW
Voltage	3 x 400 V / 50 Hz	3 x 400 V / 50 Hz	3 x 400 V / 50 Hz	3 x 400 V / 50 Hz	3 x 400 V / 50 Hz	3 x 400 V / 50 Hz	3 x 400 V / 50 Hz	3 x 400 V / 50 Hz	3 x 400 V / 50 Hz	3 x 400 V / 50 Hz
Dimension	870 x 400 mm, 34 x 16 in	1050 x 650 mm, 41 x 25 in	1100 x 800 mm, 43 x 31 in	1250 x 850 mm, 48 x 33 in	1960 x 1010 mm, 77 x 40 in	2450 x 1100 mm, 96 x 43 in	3450 x 1500 mm, 136 x 59 in	4260 x 1640 mm, 168 x 65 in	5050 x 2000 mm, 198 x 79 in	6690 x 2755 mm, 264 x 109 in
Weight	240 kg / 530 lbs	420 kg / 924 lbs	650 kg / 1430 lbs	850 kg / 1870 lbs	2200 kg / 4840 lbs	5800 kg / 12760 lbs	15600 kg / 34320 lbs	23800 kg / 52360 lbs	31200 kg / 68640 lbs	
Installation	mobile	mobile	mobile	mobile	mobile	Set in position	Set in position	Set in position	Set in position	Set in position
CE conform	x	x	x	x	x	x	x	x	x	x