BOSCHERT







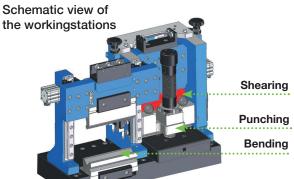


CU-FLEX Shearing Punching Bending





BOSCHERT



Control with coordinate display



Shearing





Control CybTouch 12 CybTouch 12 PS is made specifically for press-brakes. In cooperation with Cybelec the control have been modificated also for shearing and punching function.

Punching



BOSCHERT CU-FLEX

The new Cu-Flex from BOSCHERT is a cost effective 3 in 1 machine.

Due to the compact design, significant floor space is saved versus three single machines.

The machine is also suitable for handling aluminum and steel.

| Technical Data: | | |
|--|----------------|----------------------|
| Bending/Cutting/Punching force: | | 40 Tons / 45 Tons |
| Machine dimensions: | Length | 2350 mm / 92" |
| | Width | 1250 mm / 49" |
| | Height | 2120 mm / 84" |
| | Working height | 900 mm / 35" |
| | Weight | 3200 kg / 7,040 Lbs |
| Stroke speed: | | |
| closed door | | 30 mm/s / 1,18 ipm |
| door open | | 10 mm/s / 0,394 ipm |
| Positioning speed of station carrier: | | 6 m/min / 236 imp |
| Positioning speed of back gauge: | | 10 m/min / 394 ipm |
| Max. cutting dimension: | | 15x200 mm Copper/Alu |
| Max. bending stroke: | | 190 mm / 7,5" |
| Max. punching diameter: | | 31,7 mm / 1,25" |
| Max. punching thickness for Cu or Alu: | | +15 mm / 0,6" |
| Max. Y-Axis depth: | | 1000 mm / 39" |

Standard equipment:

- Graphic Cybelec CybTouch 12 control system, adapted to the CU-FLEX
- CNC-controlled back gauge
- Maximum dimensions of machining material 200 x 15 mm in copper
- 40-tons hydraulic cylinder
- CNC-controlled stroke adjustment
- pneumatically moveable station carrier
- manually adjustable front gauge via digital display in X-axis
- hydraulic unit integrated in machine
- Amada punching tool



Graphic display



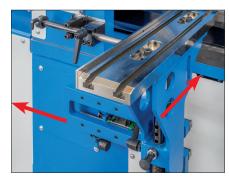
Bending

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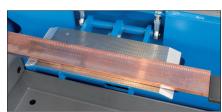
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Movable front gauge with digital readout



CNC controlled backgauge



Pneumatic height material support